

Title: Inverter power off voltage rises

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How to Distinguish Between Heavy Failure and Light Failure?What Are The Minor Faults?What Are The Heavy Faults?The Cabinet Temperature Is Too Hot.The Controller Does Not Communicate.Main Control Board failure.The Interface Board Is Not working.Parameter error.External failure.High Voltage Power Loss, The Upper Level of High Voltage Power disappears.When the local high-voltage disconnect button is pressed or the high-voltage disconnect junction on the interface board is closed, the system will report an external fault. Check if the high-voltage disconnect button is pressed, if the high-voltage disconnect terminal is shorted, or if the interface is faulty.See more on [machinemfg](#)

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**What Are The Heavy Faults?**

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**Parameter error.**

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